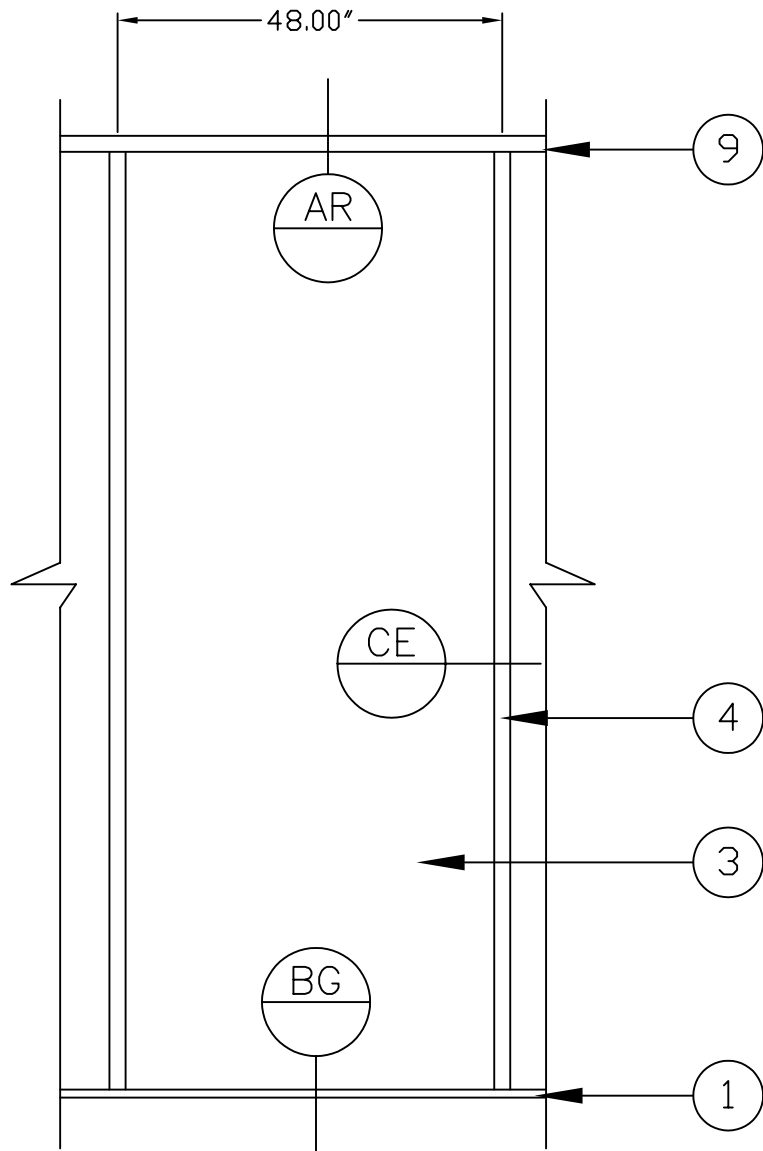


FRAME WALL
F5075-6

PROJECT NAME: _____
SUBMITTAL REVISION: _____
APPROVED BY: _____
DATE: _____



CODE	COLOR
A	SHELL WHITE
B	DESIGNER WHITE
Z	SATIN ANODIZED
ZA	Anod. w/Shell Enc. Cap
ZB	Anod. w/Design Enc. Cap
ZG	Anod. w/Driftwood Grey Enc. Cap
ZC	Anodized w/Black Enc. Cap
-	-
-	-

10	2	830686_	GASKET, HEADTRACK	-
9	.33	831113	HEADTRACK, 2.38" STRAIGHT	A,B, or Z
8	2	830603	GLAZING CLIP, SINGLE	A,B, or G
7	2	840808	SCREW, BATTEN LSHCS 1/4-20 x 3/8"	-
6	2	830592	BATTEN, 3.00" TEE	A,B, or Z
5	2	830606	ENCLOSURE CAP	A,B, or G
A,B, or Z		831112	POST, 2.00" F5075	A,B, or Z
3	1		PANEL, .25"	A,B, or J
2	1	830603	GLAZING CLIP, SINGLE	A,B, or G
1	.33	831114	FLOORTRACK	A,B, or Z

UNLESS OTHERWISE
SPECIFIED, DIMENSIONS
ARE IN INCHES AND
TOLERANCES ON:
XXXXX = CRITICAL DIM
LEVEL 2
XXXXX³ = CRITICAL DIM
LEVEL 3
FRACTIONS: = ± 1/16
DECIMALS: X=±0.1
.X=±0.06
.XX=±0.03
.XXX=±0.01
ANGLES: = ± 2'
CAD# S0061

 **PLASCORE** 615 N. FAIRVIEW STREET
ZEELAND, MICHIGAN 49464
(616) 772-1220

DWG TITLE:

1/4" F5075 Wall Elevation

SIZE	FSCM	DWG NUMBER	REV
A	39212	S0061	A
DRAWN BY: G. WOLTERS		DATE: 10-9-02	
ENGRG:		QC APP.	
SCALE: NTS		SHEET: 1 OF 1	

THIS DOCUMENT CONTAINS PROPRIETARY
INFORMATION WHICH MAY NOT BE
DISCLOSED TO OTHERS FOR ANY PURPOSE
WITHOUT WRITTEN PERMISSION FROM
PLASCORE INC.

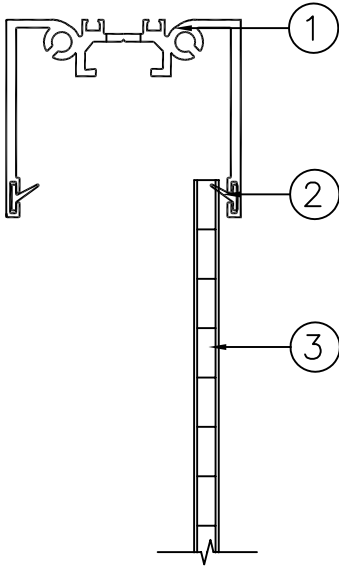
PROJECT NAME:_____

SUBMITTAL REVISION:_____

APPROVED BY:_____

DATE:_____

CODE	COLOR
A	SHELL WHITE
B	DESIGNER WHITE
C	BLACK
D	INTEL BLUE C1088
G	DRIFTWOOD GREY
J	POLAR WHITE
K	TOO BEIGE
L	KERMIT GREEN
M	DESERT ROSE
N	INDIGO
T	BUNGALOW
Z	CLEAR ANODIZED
ZA	Anod. w/Shell Enc. Cap
ZB	Anod. w/Design Enc. Cap
ZG	Anod. w/Driftwood Grey Enc. Cap
ZC	Anodized w/Black Enc. Cap



3	1	_____	PANEL, .25"	A,B, or J		
2	2	830686_	GASKET, HEADTRACK	-		
1	1	831113	HEADTRACK, 2.38" STRAIGHT	A,B or Z		
No.	Qty	Item No.	Description	Finish		
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ON: XXXXX = CRITICAL DIM LEVEL 2 XXXXX³ = CRITICAL DIM LEVEL 3 FRACTIONS: = ± 1/16 DECIMALS: X=±0.1 .X=±0.06 .XX=±0.03 .XXX=±0.01 ANGLES: = ± 2°			 PLASCORE 615 N. FAIRVIEW STREET ZEELAND, MICHIGAN 49464 (616) 772-1220			
			DWG TITLE:			
			2.38" STRAIGHT HEADTRACK WITH .25" PANEL DETAIL (AR)			
			SIZE	FSCM	DWG NUMBER	REV
			A	39212	831072AR	-
CAD# 831072AR			SCALE: 1/2	SHEET: 1 OF 1		
			DRAWN BY: JT OTTO	DATE: 3/05/96		
			ENGRG:	QC APP.		

THIS DOCUMENT CONTAINS PROPRIETARY
INFORMATION WHICH MAY NOT BE
DISCLOSED TO OTHERS FOR ANY PURPOSE
WITHOUT WRITTEN PERMISSION FROM
PLASCORE INC.

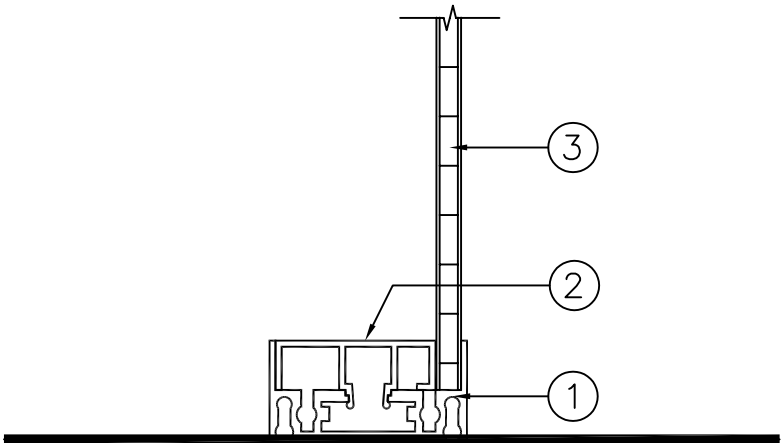
PROJECT NAME:_____

SUBMITTAL REVISION:_____

APPROVED BY:_____

DATE:_____

CODE	COLOR
A	SHELL WHITE
B	DESIGNER WHITE
C	BLACK
D	INTEL BLUE C1088
G	DRIFTWOOD GREY
J	POLAR WHITE
K	TOO BEIGE
L	KERMIT GREEN
M	DESERT ROSE
N	INDIGO
T	BUNGALOW
Z	CLEAR ANODIZED
ZA	Anod. w/Shell Enc. Cap
ZB	Anod. w/Design Enc. Cap
ZG	Anod. w/Driftwood Grey Enc. Cap
ZC	Anodized w/Black Enc. Cap



3	1		PANEL, .25"	A,B, or J
2	1	830603	GLAZING CLIP, SINGLE	A,B, or G
1	1	831114	FLOORTRACK	A,B or Z
No.	Qty	Item No.	Description	Finish
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ON: [XXXXX] = CRITICAL DIM LEVEL 2 [XXXXX] ³ = CRITICAL DIM LEVEL 3 FRACTIONS: = ± 1/16 DECIMALS: X=±0.1 .X=±0.06 .XX=±0.03 .XXX=±0.01 ANGLES: = ± 2'			PLASCORE 615 N. FAIRVIEW STREET ZEELAND, MICHIGAN 49464 (616) 772-1220 DWG TITLE: FLOORTRACK WITH .25" PANEL DETAIL (BG)	
SIZE	FSCM	DWG NUMBER		REV
A	39212	831072BG		—
DRAWN BY: J. BUTCHER			DATE: 7/25/96	
ENGRG:			QC APP.	
CAD# 831072BG			SCALE: 1/2	SHEET: 1 OF 1

THIS DOCUMENT CONTAINS PROPRIETARY
INFORMATION WHICH MAY NOT BE
DISCLOSED TO OTHERS FOR ANY PURPOSE
WITHOUT WRITTEN PERMISSION FROM
PLASCORE INC.

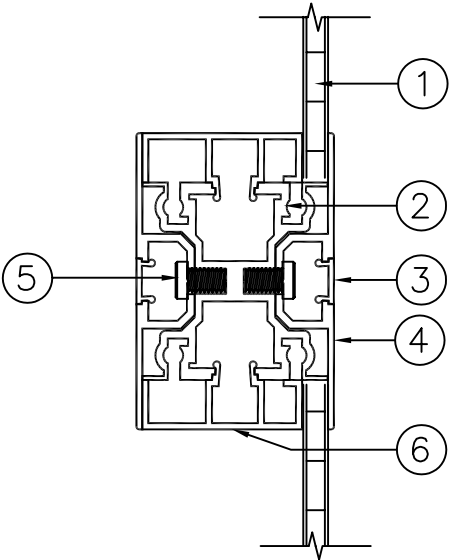
PROJECT NAME:_____

SUBMITTAL REVISION:_____

APPROVED BY:_____

DATE:_____

CODE	COLOR
A	SHELL WHITE
B	DESIGNER WHITE
C	BLACK
D	INTEL BLUE C1088
G	DRIFTWOOD GREY
J	POLAR WHITE
K	TOO BEIGE
L	KERMIT GREEN
M	DESERT ROSE
N	INDIGO
T	BUNGALOW
Z	CLEAR ANODIZED
ZA	Anod. w/Shell Enc. Cap
ZB	Anod. w/Design Enc. Cap
ZG	Anod. w/Driftwood Grey Enc. Cap
ZC	Anodized w/Black Enc. Cap



6	2	830603	GLAZING CLIP, SINGLE	A,B, or G
5	2	840808	SCREW, BATTEN LSHCS 1/4-20 x 3/8"	-
4	2	830592	BATTEN, 3.00" TEE	A,B, or Z
3	2	830606	ENCLOSURE CAP	A,B, or G
2	1	831112	POST, 2.00"	Z
1	2		PANEL, .25"	A,B, or J
No.	Qty	Item No.	Description	Finish

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ON:

XXXXX = CRITICAL DIM LEVEL 2

XXXXX³ = CRITICAL DIM LEVEL 3

FRACTIONS: = ± 1/16

DECIMALS: X=±0.1
.X=±0.06
.XX=±0.03
.XXX=±0.01

ANGLES: = ± 2°

CAD# 831072CE

 **PLASCORE**

615 N. FAIRVIEW STREET
ZEELAND, MICHIGAN 49464
(616) 772-1220

DWG TITLE:
.25" PANEL FRAMED WALL
CONNECTION WITH POST
DETAIL (CE)

SIZE	FSCM	DWG NUMBER	REV
A	39212	831072CE	-
DRAWN BY: JT OTTO		DATE: 8/07/96	
ENGRG:		QC APP.	
SCALE: 1/2		SHEET: 1 OF 1	

THIS DOCUMENT CONTAINS PROPRIETARY
INFORMATION WHICH MAY NOT BE
DISCLOSED TO OTHERS FOR ANY PURPOSE
WITHOUT WRITTEN PERMISSION FROM
PLASCORE INC.

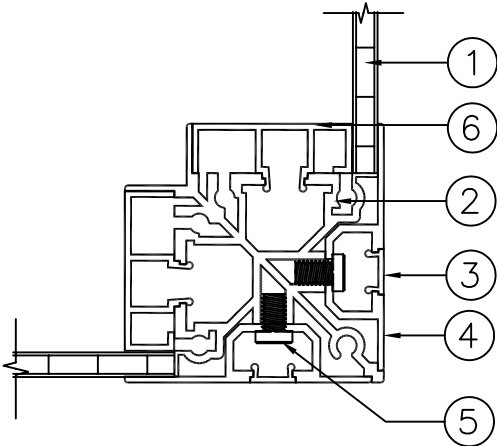
PROJECT NAME:_____

SUBMITTAL REVISION:_____

APPROVED BY:_____

DATE:_____

CODE	COLOR
A	SHELL WHITE
B	DESIGNER WHITE
C	BLACK
D	INTEL BLUE C1088
G	DRIFTWOOD GREY
J	POLAR WHITE
K	TOO BEIGE
L	KERMIT GREEN
M	DESERT ROSE
N	INDIGO
T	BUNGALOW
Z	CLEAR ANODIZED
ZA	Anod. w/Shell Enc. Cap
ZB	Anod. w/Design Enc. Cap
ZG	Anod. w/Driftwood Grey Enc. Cap
ZC	Anodized w/Black Enc. Cap



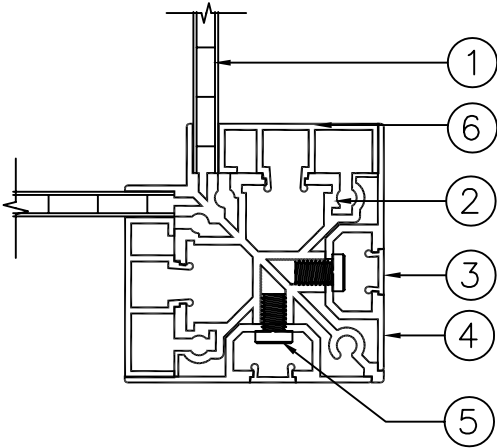
REV.	DATE	DESCRIPTION	SIGNATURE
A	06/26/02	Changed Detail from ED to ED-1	A.Schouman

6	2	830603	GLAZING CLIP, SINGLE	A,B, or G
5	4	840808	SCREW, BATTEN LSHCS 1/4-20 x 3/8"	-
4	2	830593	BATTEN, 2.50" TEE	A,B or Z
3	2	830606	ENCLOSURE CAP	A,B, or G
2	1	831111	POST, 2.00" CORNER	A,B or Z
1	2	_____	PANEL, .25"	A,B, or J

No.	Qty	Item No.	Description	Finish		
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ON: XXXXX = CRITICAL DIM LEVEL 2 XXXXX³ = CRITICAL DIM LEVEL 3 FRACTIONS: = ± 1/16 DECIMALS: X=±0.1 .X=±0.06 .XX=±0.03 .XXX=±0.01 ANGLES: = ± 2°			PLASCORE 615 N. FAIRVIEW STREET ZEELAND, MICHIGAN 49464 (616) 772-1220			
			DWG TITLE:			
			.25" PANEL WITH 2.00" CORNER POST DETAIL (ED-1)			
			SIZE	FSCM	DWG NUMBER	REV
			A	39212	831072ED-1	A
DRAWN BY: JT OTTO			DATE: 8/07/96			
ENGRG:			QC APP.			
CAD#	831072ED-1		SCALE:	1/2	SHEET: 1 OF 1	

PROJECT NAME:	
SUBMITTAL REVISION:	
APPROVED BY:	
DATE:	

CODE	COLOR
A	SHELL WHITE
B	DESIGNER WHITE
C	BLACK
D	INTEL BLUE C1088
G	DRIFTWOOD GREY
J	POLAR WHITE
K	TOO BEIGE
L	KERMIT GREEN
M	DESERT ROSE
N	INDIGO
T	BUNGALOW
Z	CLEAR ANODIZED
ZA	Anod. w/Shell Enc. Cap
ZB	Anod. w/Design Enc. Cap
ZG	Anod. w/Driftwood Grey Enc. Cap
ZC	Anodized w/Black Enc. Cap



6	2	830603	GLAZING CLIP, SINGLE	A,B, or G
5	4	840808	SCREW, BATTEN LSHCS 1/4-20 x 3/8"	-
4	2	830593	BATTEN, 2.50" TEE	A,B or Z
3	2	830606	ENCLOSURE CAP	A,B, or G
2	1	831111	POST, 2.00" CORNER	A,B or Z
1	2		PANEL, .25"	A,B, or J
No.	Qty	Item No.	Description	Finish

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ON:

XXXXX = CRITICAL DIM LEVEL 2

XXXXX³ = CRITICAL DIM LEVEL 3

FRACTIONS: = ± 1/16

DECIMALS: X=±0.1
.X=±0.06
.XX=±0.03
.XXX=±0.01

ANGLES: = ± 2°

CAD# 831072ED

**PLASCORE**

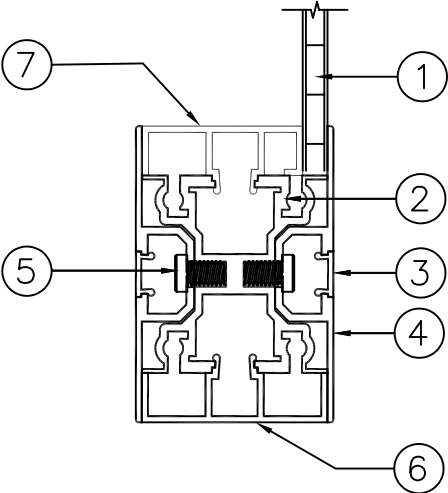
615 N. FAIRVIEW STREET
ZEELAND, MICHIGAN 49464
(616) 772-1220

DWG TITLE:

.25" PANEL WITH
2.00" CORNER POST
DETAIL (ED)

SIZE	FSCM	DWG NUMBER	REV
A	39212	831072ED	—
DRAWN BY: JT OTTO		DATE: 8/07/96	
ENGRG:		QC APP.	
SCALE: 1/2		SHEET: 1 OF 1	

PROJECT NAME:	_____
SUBMITTAL REVISION:	_____
APPROVED BY:	_____
DATE:	_____



CODE	COLOR
A	SHELL WHITE
B	DESIGNER WHITE
Z	SATIN ANODIZED
ZA	Anod. w/Shell Enc. Cap
ZB	Anod. w/Design Enc. Cap
ZG	Anod. w/Driftwood Grey Enc. Cap
ZC	Anodized w/Black Enc. Cap
-	-
-	-

7	1	830603	GLAZING CLIP, SINGLE	A,B, or G
6	1	830605	GLAZING CLIP, NONE	A,B, or G
5	2	840808	SCREW, BATTEN LSHCS 1/4-20 x 3/8"	-
4	2	830592	BATTEN, 3.00" TEE	A,B or Z
3	2	830606	ENCLOSURE CAP	A,B, or G
2	1	831112	POST, 2.00"	Z
1	1	_____	PANEL, .25"	A,B, or J
No.	Qty	Item No.	Description	Finish
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ON:			 PLASCORE 615 N. FAIRVIEW STREET ZEELAND, MICHIGAN 49464 (616) 772-1220	
XXXXX = CRITICAL DIM LEVEL 2			DWG TITLE:	
XXXXX ³ = CRITICAL DIM LEVEL 3			.25" PANEL FRAMED WALL END DETAIL (NB)	
FRACTIONS: = ± 1/16			SIZE	FSCM
DECIMALS: X=±0.1			A	39212
.XX=±0.03			DWG NUMBER	
.XXX=±0.01			831072NB	
ANGLES: = ± 2°			DRAWN BY: D. Lubbers	
CAD# 831072NB			DATE: 7/17/97	
			ENGRG:	
			QC APP.	
			SCALE: 1/2	
			SHEET: 1 OF 1	
			REV	
			—	