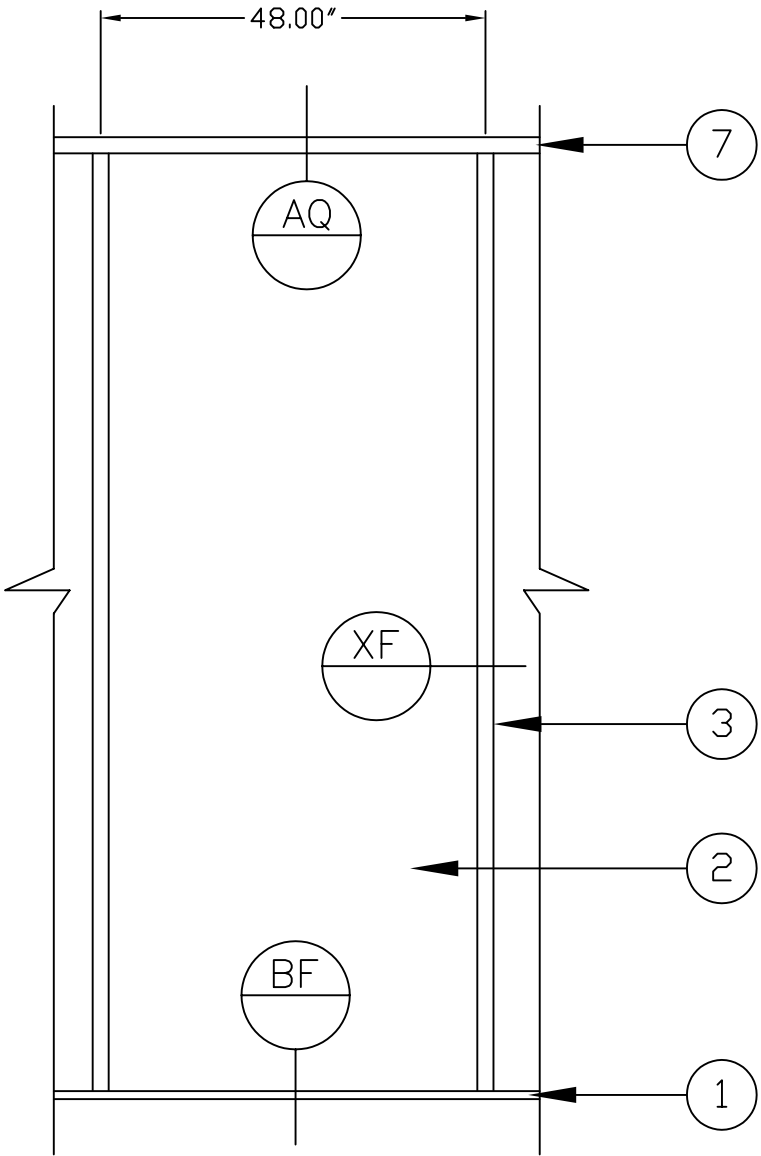


FRAME WALL
F2550-48

PROJECT NAME:	
SUBMITTAL REVISION:	
APPROVED BY:	
DATE:	



CODE	COLOR
A	SHELL WHITE
B	DESIGNER WHITE
Z	SATIN ANODIZED
ZA	Anod. w/Shell Enc. Cap
ZB	Anod. w/Design Enc. Cap
ZG	Anod. w/Driftwood Grey Enc. Cap
ZC	Anodized w/Black Enc. Cap
-	-
-	-

8	2	830686	GASKET, HEADTRACK	WHITE
7	.33	831113	HEADTRACK, 2.38" STRAIGHT	A,B, or Z
6	-	868008	SCREW, BATTEN PPH 10-24 x 7/16"	ZINC PLATE
5	1	830606	ENCLOSURE CAP	A,B, or G
4	1	830647	T-BATTEN, 2"	A,B, or Z
3	1	831934	POST, THIN FRAMED F2550	A,B,or Z
2	1		PANEL, 1.88"	A,B, or J
1	.33	831114	FLOORTRACK	A,B, or Z

UNLESS OTHERWISE
SPECIFIED, DIMENSIONS
ARE IN INCHES AND
TOLERANCES ON:

XXXXX = CRITICAL DIM
LEVEL 2

XXXXX³ = CRITICAL DIM
LEVEL 3

FRACTIONS: = ± 1/16
DECIMALS: X=±0.1
.X=±0.06
.XX=±0.03
.XXX=±0.01

ANGLES: = ± 2'

CAD# S0059

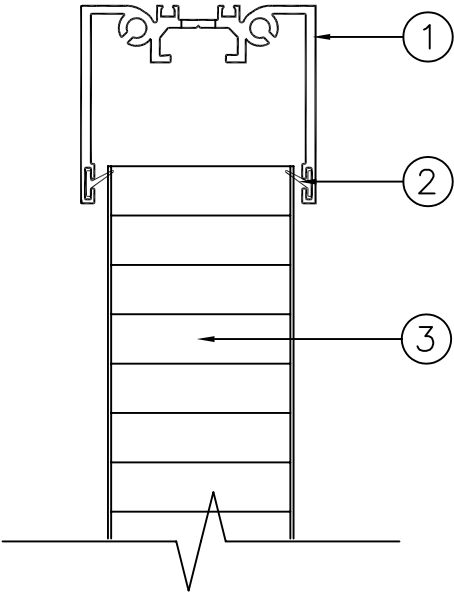
 **PLASCORE** 615 N. FAIRVIEW STREET
ZEELAND, MICHIGAN 49464
(616) 772-1220

DWG TITLE:			
2" F2550 Wall Elevation			
SIZE	FSCM	DWG NUMBER	REV
A	39212	S0059	-
DRAWN BY: G. WOLTERS		DATE: 10-9-02	
ENGRG:		QC APP.	
SCALE: NTS		SHEET: 1 OF 1	

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WITHOUT WRITTEN PERMISSION FROM
PLASCORE INC.

PROJECT NAME:	_____
SUBMITTAL REVISION:	_____
APPROVED BY:	_____
DATE:	_____

CODE	COLOR
A	SHELL WHITE
B	DESIGNER WHITE
C	BLACK
D	INTEL BLUE C1088
G	DRIFTWOOD GREY
J	POLAR WHITE
K	TOO BEIGE
L	KERMIT GREEN
M	DESERT ROSE
N	INDIGO
T	BUNGALOW
Z	CLEAR ANODIZED
ZA	Anod. w/Shell Enc. Cap
ZB	Anod. w/Design Enc. Cap
ZG	Anod. w/Driftwood Grey Enc. Cap
ZC	Anodized w/Black Enc. Cap



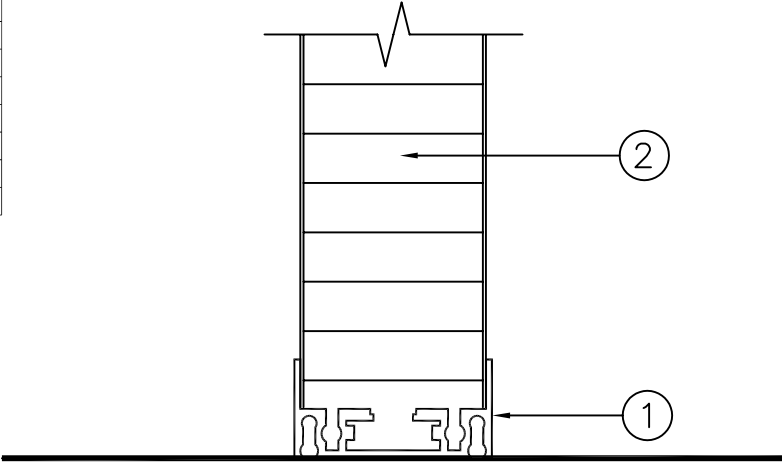
3	1	_____	PANEL, 1.88"	A,B, or J
2	2	830686_	GASKET, HEADTRACK	-
1	1	831113	HEADTRACK, 2.38" STRAIGHT	A,B or Z
No.	Qty	Item No.	Description	Finish
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ON:			 PLASCORE 615 N. FAIRVIEW STREET ZEELAND, MICHIGAN 49464 (616) 772-1220	
XXXXX = CRITICAL DIM LEVEL 2			DWG TITLE:	
XXXXX ³ = CRITICAL DIM LEVEL 3			2.38" STRAIGHT HEADTRACK WITH 1.88" PANEL DETAIL (AQ)	
FRACTIONS: = ± 1/16			SIZE	FSCM
DECIMALS: X=±0.1			A	39212
.X=±0.06			DWG NUMBER	
.XX=±0.03			831072AQ	
.XXX=±0.01			REV	
ANGLES: = ± 2°			—	
CAD# 831072AQ			DRAWN BY: JT OTTO	
			DATE: 11/06/96	
			ENGRG:	
			QC APP.	
			SCALE: 1/2	
			SHEET: 1 OF 1	

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WITHOUT WRITTEN PERMISSION FROM
PLASCORE INC.

PROJECT NAME:	_____
SUBMITTAL REVISION:	_____
APPROVED BY:	_____
DATE:	_____

CODE	COLOR
A	SHELL WHITE
B	DESIGNER WHITE
C	BLACK
D	INTEL BLUE C1088
G	DRIFTWOOD GREY
J	POLAR WHITE
K	TOO BEIGE
L	KERMIT GREEN
M	DESERT ROSE
N	INDIGO
T	BUNGALOW
Z	CLEAR ANODIZED
ZA	Anod. w/Shell Enc. Cap
ZB	Anod. w/Design Enc. Cap
ZG	Anod. w/Driftwood Grey Enc. Cap
ZC	Anodized w/Black Enc. Cap

REV.	DATE	DESCRIPTION	SIGNATURE
A	10/22/98	ADDED FLOOR LINE	KAH



2	1	_____	PANEL, 1.88"	A,B, or J
1	1	831114	FLOORTRACK	A,B or Z
No.	Qty	Item No.	Description	Finish
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ON: [XXXXX] = CRITICAL DIM LEVEL 2 [XXXXX] ³ = CRITICAL DIM LEVEL 3 FRACTIONS: = ± 1/16 DECIMALS: X=±0.1 .X=±0.06 .XX=±0.03 .XXX=±0.01 ANGLES: = ± 2'			 PLASCORE 615 N. FAIRVIEW STREET ZEELAND, MICHIGAN 49464 (616) 772-1220 DWG TITLE: FLOORTRACK WITH 1.88" PANEL DETAIL (BF)	
SIZE	FSCM	DWG NUMBER		REV
A	39212	831072BF-A		A
DRAWN BY: JT OTTO			DATE: 7/12/96	
ENGRG:			QC APP.	
CAD# 831072BF-A			SCALE: 1/2	SHEET: 1 OF 1

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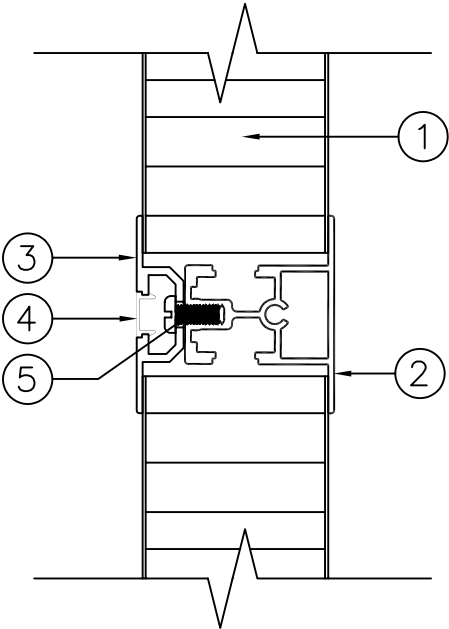
PROJECT NAME:_____

SUBMITTAL REVISION:_____

APPROVED BY:_____

DATE:_____

REV.	DATE	DESCRIPTION	SIGNATURE



5	-	868008	SCREW, BATTEN PPH 10-24 x 7/16"	ZINC PLATE
4	1	830606	ENCLOSURE CAP	DESIGNER
3	1	830647	T-BATTEN, 2"	DESIGNER
2	1	831934	POST, THIN FRAMED	DESIGNER
1	2	_____	PANEL, 1.88"	DESIGNER
No.	Qty	Item No.	Description	Finish

CODE	COLOR
A	Shell White
B	Designer White
G	Driftwood Grey
J	Polar White
Z	Satin Anodized
ZA	Anod. w/Shell Enc. Cap
ZB	Anod. w/Design Enc. Cap
ZC	Anodized w/Black Enc. Cap
ZG	Anod. w/Driftwood Grey Enc. Cap

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ON:

XXXXX = CRITICAL DIM LEVEL 2

XXXXX³ = CRITICAL DIM LEVEL 3

FRACTIONS: = ± 1/16

DECIMALS: X=±0.1
.X=±0.06
.XX=±0.03
.XXX=±0.01

ANGLES: = ± 2°

PLASCORE

615 N. FAIRVIEW STREET
ZEELAND, MICHIGAN 49464
(616) 772-1220

DWG TITLE:
1.88" PANEL THIN FRAMED WALL
CONNECTION WITH POST
DETAIL (XF)

SIZE	FSCM	DWG NUMBER	REV
A	39212	831072XF	-

DRAWN BY: A. SCHOUMAN	DATE: 01/22/02
ENGRG:	QC APP.
CAD# 831072XF	SCALE: 1/2
SHEET: 1 OF 1	

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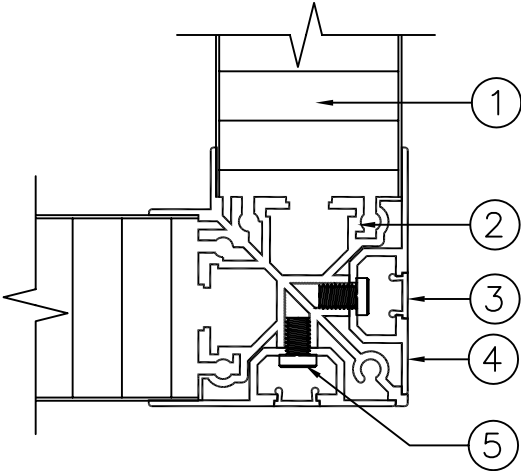
PROJECT NAME:_____

SUBMITTAL REVISION:_____

APPROVED BY:_____

DATE:_____

CODE	COLOR
A	SHELL WHITE
B	DESIGNER WHITE
C	BLACK
D	INTEL BLUE C1088
G	DRIFTWOOD GREY
J	POLAR WHITE
K	TOO BEIGE
L	KERMIT GREEN
M	DESERT ROSE
N	INDIGO
T	BUNGALOW
Z	CLEAR ANODIZED
ZA	Anod. w/Shell Enc. Cap
ZB	Anod. w/Design Enc. Cap
ZG	Anod. w/Driftwood Grey Enc. Cap
ZC	Anodized w/Black Enc. Cap



REV.	DATE	DESCRIPTION	SIGNATURE
A	7/07/97	ADDED TO QTY. OF BATTEN SCREWS	D. Lubbers

A	5	4	840808	SCREW, BATTEN LSHCS 1/4-20 x 3/8"	-
	4	2	830593	BATTEN, 2.50" TEE	A,B or Z
	3	2	830606	ENCLOSURE CAP	A,B, or G
	2	1	831111	POST, 2.00" CORNER	A,B or Z
	1	2		PANEL, 1.88"	A,B, or J
No.		Qty	Item No.	Description	Finish

UNLESS OTHERWISE
SPECIFIED, DIMENSIONS
ARE IN INCHES AND
TOLERANCES ON:

XXXXX = CRITICAL DIM
LEVEL 2

XXXXX³ = CRITICAL DIM
LEVEL 3

FRACTIONS: = ± 1/16
DECIMALS: X=±0.1
.X=±0.06
.XX=±0.03
.XXX=±0.01

ANGLES: = ± 2°

CAD# 831072EB-A

615 N. FAIRVIEW STREET
ZEELAND, MICHIGAN 49464
(616) 772-1220

DWG TITLE:

1.88" PANEL WITH
2.00" CORNER POST
DETAIL (EB)

SIZE	FSCM	DWG NUMBER	REV
A	39212	831072EB	A
DRAWN BY: JT OTTO		DATE: 7/17/96	
ENGRG:		QC APP.	
SCALE: 1/2		SHEET: 1 OF 1	